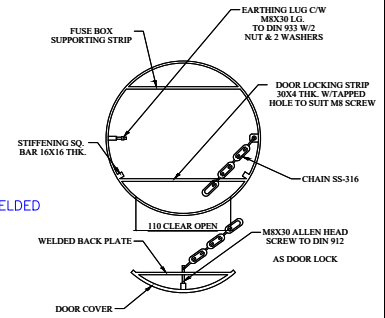
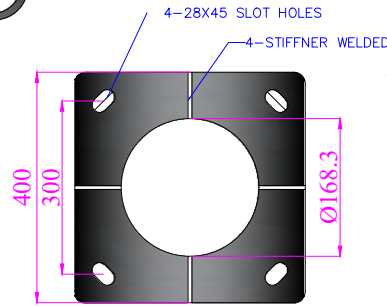


MARINE
COATED

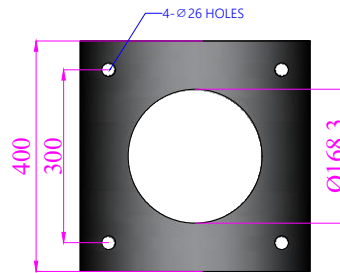
1250



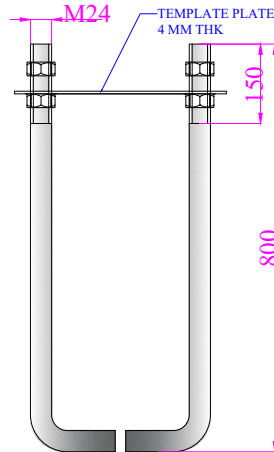
DOOR SECTION



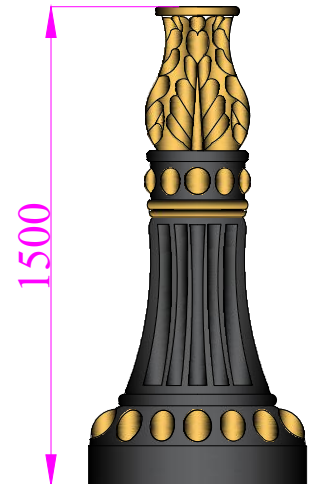
BASE PLATE
20 mm THK



TEMPLATE PLATE 4mm



ANCHOR BOLT WITH
TEMPLATE PLATES



DECORATIVE BASE
CAST ALUMINUM

Ø168.3X4MM THK
TWISTED PIPE

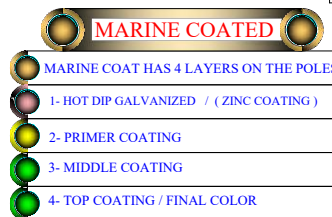
ALUMINUM BASE

NOTES:

- 1- ALL DIMENSIONS ARE IN MILLIMETER.
 - 2- DESIGN STANDARD : AASHTO
 - 3- DESIGN WIND SPEED : 160 km/h
 - 4- MATERIALS :
SHAFT: S235-JR.
ANCHOR BOLTS : CLASS 4.6
BASE PLATE : S275-JR
 - 5- FINISHING : HOT DIP GALVANIZED TO BS EN ISO1461
COATING THK. = 1100g/m²
MARINE COATED : BLACK AND GOLDEN COLOR
 - 6- WELDING : ACC TO AWS D1.1
- TORQUE VALUES FOR BOLTS ARE AS FOLLOWS:
- | | |
|----------------|------------------|
| M6 - 0.45 kg.m | M10 - 2.17 kg.m |
| M8 - 1.09 kg.m | M20 - 18.42 kg.m |

DIMENSIONS

POLE SHAFT LENGTH	10000 MM
BASE PLATE	400X400X20MM THK
TEMPLATE PLATE	400X400X4MM THK
ARM BRACKET	DOUBLE ARM BRACKET
ANCHOR BOLTS	M24X800 MM LONG
DOOR OPENING	600X110 MM



MARINE COATED

MARINE COAT HAS 4 LAYERS ON THE POLES

1- HOT DIP GALVANIZED / (ZINC COATING)

2- PRIMER COATING

3- MIDDLE COATING

4- TOP COATING / FINAL COLOR

10 M HDG DECORATIVE POLE WITH
SINGLE DECORATIVE ARM
BRACKET WITH GOLDEN AND
BLACK COLOR MARINE COATED

Drawn by
Checked
Date
Scale A4
NTS
Reference No. SLP-D-2
Drawing No. SLP-D-2